



Bergamid™ B70 G15 TM-Z

Polyamide 6

Key Characteristics

Product Description	
Glass fiber reinforced PA6 compound with impact modified.	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Impact Modified
Appearance	• Natural Color
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.18	1.18	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	769000 psi	5300 MPa	ISO 527-2
Tensile Stress (Break)	13100 psi	90.0 MPa	ISO 527-2
Tensile Strain (Break)	5.0 %	5.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	9.0 ft·lb/in ²	19 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	36 ft·lb/in ²	75 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	410 °F	210 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	392 °F	200 °C	ISO 75-2/A
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.031 in (0.8 mm)	HB	HB	
0.06 in (1.6 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	< 4.0 hr	< 4.0 hr
Rear Temperature	464 to 536 °F	240 to 280 °C
Middle Temperature	464 to 536 °F	240 to 280 °C
Front Temperature	464 to 536 °F	240 to 280 °C
Mold Temperature	149 to 185 °F	65 to 85 °C

Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.